



Hazards	
Tools/Equipment	Two gallons of Bunker A, funnel, rags, adjustable wrench
Employee Group(s)	Facilities Management – Central Heating Plant

Required PPE:



Safety Shoes



Eye
Protection



Gloves

SAFE WORK PRACTICES

- Do not perform the procedure or operate the equipment until you have been appropriately trained and authorized to do so by your supervisor.
- Inspect required personal protective equipment (PPE) and replace if required.

PROCEDURE

1. Ensure delivery truck is properly hooked to unloading connection at roadway.
2. Record tanker product temperature prior to unloading.
3. Open two suction valves and discharge valve at pump.
4. Check that inlet valves to #1 and #2 tanks are open.
5. Start unloading pump from Start/Stop pushbutton station in diesel gen. room.
6. Monitor tank levels as truck unloads to ensure tanks can handle full truck load.
7. When truck is empty, shut pump discharge valve and disconnect unloading hose.
8. Add two gallons of Bunker "A" to pump using vent line at roadway.
9. Open pump discharge valve and run pump until it is empty, ensuring vent valve is open.
10. Close discharge valve, shut off pump and close vent valve. Replace vent cap.
11. Close suction valves and replace suction strainer with a clean one. Calculate Bunker "A" blend ratio and add at fish oil pumps suction. Blend ratio will normally be at the rate of 15%.
12. Maintain tank temperature at 100 – 120° F.

NOTE: All PPE, tools and equipment shall be used in accordance with provincial OH&S legislation, manufacturer's specifications, applicable standards and codes of practice.